

This document is part of the requirements of the order in addition to any other drawing or order requirements.

The goods or services on this order are for end item use by RTX member companies.

The requirements of RTX Aerospace Supplier Quality Requirements ASQR-01 will apply to all orders. All inspection of product will meet the sampling requirements of ASQR 20.1. Copies of ASQR-01 and all other required documentation can be obtained from the RTX web site at:

[Pratt & Whitney and Collins Aerospace Supplier Quality Requirement Documents | RTX](#)

First Article Inspections shall be completed in accordance with RTX ASQR-01 and SAE AS9102 Aerospace First Article Inspection Requirements.

SAE AS9102 can be obtained via the following web site:

<http://www.sae.org>

VECCO requires sub-tier suppliers to respond efficiently and effectively in the event of an escape of non-conforming product from their facility. This would include immediate containment and notification of any other suspect product, corrective action response including cause and mistake proofing actions taken to prevent recurrence. This requirement includes tracking and categorization of non-conformances to provide an alert mechanism to spot repeat occurrence's and measure effectiveness of mistake proofing methods and applications. It is expected that the sub-tier will use quality tools to define cause and corrective action investigations such as the DMAIC process, 5Why's or Fish Bone Diagrams.