

The supplier performing welding operations for this order is responsible for assuring that the requirements of the welding specifications called out on this order or other supporting documents to this order are met in their entirety. This includes but is not limited to the calibration, certification and maintenance of welding equipment, training and certification of welding personnel, the processing and testing of samples and the preparation of welding procedures.

Written welding procedures are to be supplied to VECCO for approval prior to commencing production.

Unless otherwise specified weld filler material is to be supplied by the welding supplier. The manufacturer or distributor must certify filler material in writing. Filler certification documents are to be maintained on file by the welding supplier and be available for review by VECCO or our customer for not less than seven years unless specified otherwise.

A certification of compliance document is required for all welded parts that includes as a minimum the following information:

1. Supplier name, address and phone number
2. Quantity of parts welded
3. Part number
4. Part name or description
5. VECCO shop order number
6. Specification numbers and revisions that the welding was performed to.
7. A brief but definite statement of compliance
8. Signature, date, and title of a responsible company representative.
9. Part serial number if applicable.

All proposed changes must be submitted in writing to the VECCO Representative and receive signed approval. The supplier shall not make any changes to the process that has been previously approved by VECCO without prior authorization.