QF 06-05	VECCO - PRATT & WHITNEY CANADA PRODUCT	Dono 1 of r
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This document upon acceptance or performance becomes part of the requirements of the order in addition to any other drawing or order requirements.

The goods or services on this order are for end item use by Pratt & Whitney Canada (PWC). Suppliers who are approved as MCS suppliers by PWC or LCS suppliers by Pratt & Whitney East Hartford, CT are to process the material in accordance with the appropriate system for which they are approved.

The requirements of UTC Aerospace Supplier Quality Requirements ASQR-01 will apply to this order. A copy of AQSR-01 can be obtained from the PWC web site at:

http://www2.pratt-whitney.com/procurement/tphome.htm

Casting made from PWC owned tooling are to have a copy of the PWC casting layout approval report supplied with the first shipment. Casting may not be supplied without written layout approval from PWC.

The requirements of Pratt & Whitney Canada CPW-100 and CPW-543 apply to this order. Materials Control Laboratory Qualified Commercial Laboratory List per App.56 apply to this order.

The following material or services must be supplied in accordance with the listed Pratt & Whitney Canada Control Plan or its Pratt & Whitney equivalent in parenthesis.

Material or Service	Controlling Document	
Adhesive Bonding	FC-42	
Aluminum Castings	FC-01 (F-1)	
EDMR	FC-43 (F-43)	
Magnesium Castings	FC-01 (F-1)	
Testing Laboratories	FC-23 (F-23)	
Titanium Castings	FC-31 (F-31)	
Paint/Coatings	FC-44 (F44)	

The organization shall establish, implement, and maintain a process to plan and control the temporary or permanent transfer of work from one organization facility to another, from the organization to a supplier, from one supplier to another supplier and to verify the conformity of the work to requirements. This includes any address changes. VECCO shall be notified using P&WC Form #11165, 30 days or more prior to any planned change implementation.

First article inspection shall be performed on production product in accordance with ASQR-8.2 First Article Inspection available from the web site listed above and in accordance with AS9102 Aerospace First Article Inspection Requirement. AS9102 can be obtained via the following web site: http://www.sae.org

The organization shall conform to the requirements of AS6174, Counterfeit Material; Assuring Acquisition of Authentic and Conforming Materiel.