

QF 06-03 12/11/23	VECCO CASTING/FORGING SUPPLIER QUALITY REQUIREMENTS	Page 1 of 1
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This document upon acceptance or performance becomes a part of the requirements of the order in addition to any other drawing or order requirements.

The initial shipment of castings or forgings will require a complete casting/forging layout inspection report covering all casting/forging requirements included with the shipment. If a change is made to the casting/forging process a new casting/forging layout must be done as described here in.

All non-conformance found on the casting/forging layout must be approved by Vital Engineered Components Company prior to shipment of the casting/forgings to Vital Engineered Components Company or any drop ship destination specified by Vital Engineered Components Company.

When multiple patterns, cavities or dies are used to produce the casting/forgings, the casting/forgings must have identification showing which pattern, cavity or die they were produced from. Each individual pattern, cavity or die must have its own casting/forging layout inspection report.

In the case of casting/forgings made from Vital Engineered Components Company customer owned tooling, our customer's layout approval when required must be referenced with each shipment. A copy of our customer's casting/forging layout report must be supplied with the initial shipment. Customer acceptance reports of all non-conformances must be included with the customer's layout report.

Casting/forging defects, such as, but not limited to, porosity, shrinkage or gas holes which prove to be detrimental to the finished product are the responsibility of the supplier and casting/forgings with such defects are to be replaced by the supplier at no charge to Vital Engineered Components Company.

The casting/forging supplier is responsible to perform all specification requirements including and not limited to any non-destructive testing, heat treat, or certification requirements included in the specification unless authorized in writing by Vital Engineered Components Company.

All proposed changes must be submitted in writing to the Vital Engineered Components Company Representative and received an signed approval. The supplier shall not make any changes to the process that has been previously approved by Vital Engineered Components Company without prior authorization.